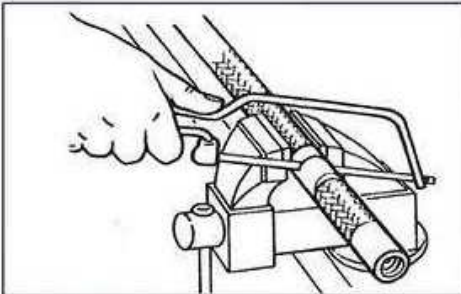
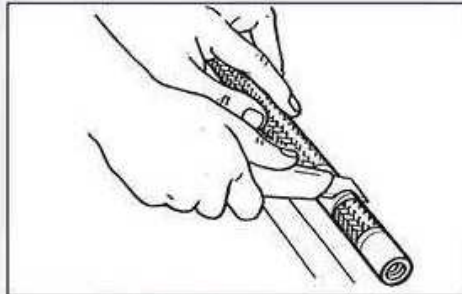


ProGold AR Reusable Fittings



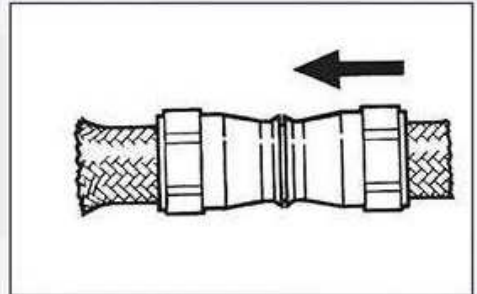
Metallic braid:

To minimise braid flare wrap the area of the hose to be cut with masking tape.
Cut the hose with a suitable fine toothed hacksaw blade. remove the tape before next step.

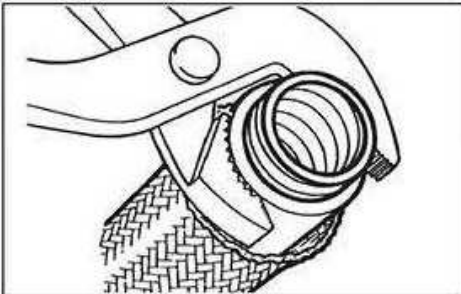


Non-metallic braid:

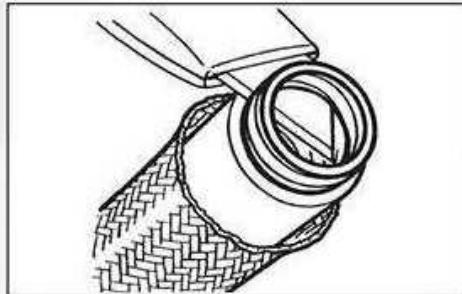
Wrap PTFE (teflon) thread tape on area to be cut. DO NOT use adhesive tape of any type.
Cut the hose with a suitable sharp knife then carefully remove the tape.



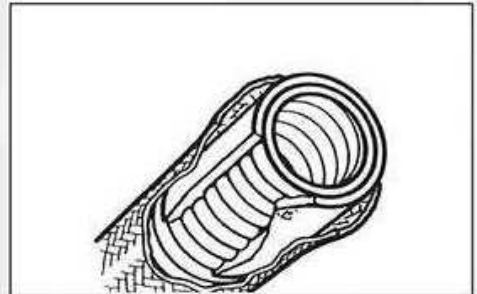
Braid tends to flare more at one end than the other. Assemble both sockets back to back from the less flared end.



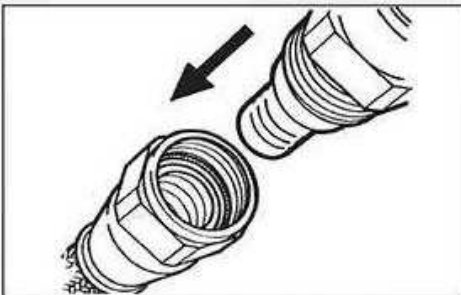
Screw the olive onto the hose until the hose protrudes through the olive.
Don't cross thread or force the olive.
Make sure the braid goes over the olive.



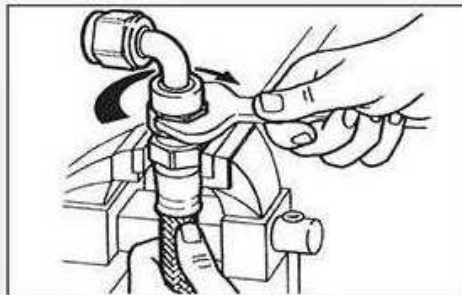
Trim the hose back to be flush or a maximum of 1mm proud of the olive.



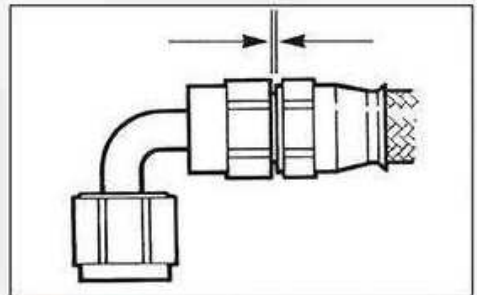
Ensure the hose is cut cleanly and square.



Pull the sockets up over the olives.
Lubricate the fitting thread with a light oil.
Insert the tail into the hose.
Engage the fitting and socket threads.
Screw together as far as possible by hand.



Lightly grip the socket in a set of vice jaws and fully tighten the fitting.



Metallic braid:

Socket should be no more than 1mm away from the fitting face.

Non-metallic braid:

Socket should be touching the fitting face.

NEVER loosen fittings once assembled to achieve the desired orientation.
ALWAYS use new olive when reusing an end fitting.

Clean the assembly fittings and proof pressure test the assembly to 1 1/2 times the system working pressure.